

# POLYblend

## 65CI

PC/ABS-blend

Property	Value	Unit	Standard
Density	1,10	g/cm <sup>3</sup>	ISO 1183
MFI at 260°C/5kg	20	g/10min	ISO 1133
Flexural modulus at +23°C	2100	MPa	ISO 178
Maximum flexural strength	77	MPa	ISO 178
Maximum tensile strength	48	MPa	ISO 527-2
Elongation at break		%	ISO 527-2
Elongation at yield	6	%	ISO 527-2
Impact strength			
Notched Charpy at +23°C	56	kJ/m <sup>2</sup>	ISO 179
Notched Charpy at -30°C	40	kJ/m <sup>2</sup>	ISO 179
Unnotched Charpy at +23°C	NB	kJ/m <sup>2</sup>	ISO 179
Unnotched Charpy at -30°C	NB	kJ/m <sup>2</sup>	ISO 179
Filler content		±2%	ISO 3451
Heat Distortion Temperature			
HDT 120°C/h at 455kPa (B)	111/109	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	100/91	°C	ISO 75/1
Softening temperature			
Vicat 50°/h at 9,81N (A)	123	°C	ISO 306
Vicat 50°C/h at 49,05N (B)	105	°C	ISO 306
Ball pressure test	95	°C	IEC 335-1
Flammability			
GWT at 2 mm	650	°C	IEC 695-2-1
UL94 at 1.6 mm	HB		UL94
Mould shrinkage (with flow)	0,5-0,7	%	ISO 294-4
Mould shrinkage (across flow)	0,5-0,7	%	ISO 294-4

HDT (annealed/unannealed)

Version 2

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